August 15, 2017 **Universal Coving** Unit System: English - Polyvinyl Chloride, Flexible by Z-Group Enterprises, LLC **General Information** General **Material Status** Commercial: Active Availability North America Test Standards Available ASTM **Features** General Purpose Gloss, Medium Uses General Purpose Cleanrooms/ Laboratories **Food and Drug Processing Forms** Pellets **Processing Method** Coextrusion Extrusion Injection Molding Properties 1 **Physical Nominal Value Unit Test Method Density -Specific Gravity** 1.45 sp gr 23/23°C ASTM D792 Mold Shrink, Linear-Flow 0.014 to 0.020 in/in ASTM D955 Mechanical **Nominal Value Unit Test Method** Tensile Strength ² 100 % Strain: 1300 psi ASTM D638 2150 psi ASTM D638 Tensile Strength @ Break 2 Tensile Elongation @ Brk ² 350 % ASTM D638 **Elastomers Nominal Value Unit Test Method** Tear Strength (Die C) 2 370 lbf/in ASTM D624 Compression Set (73 °F, 22.0 hr) 32 % ASTM D395 Clash-Berg Modulus **ASTM D1043** (--) 84000 psi (-15 °F) 45000 psi **Hardness Nominal Value Unit Test Method Durometer Hardness** ASTM D2240 (A Scale) 90 (A Scale (15 sec)) 84 **Thermal Nominal Value Unit Test Method Brittle Temperature** -18.0 °F ASTM D746 **Flammability** Nominal Value Unit **Test Method** Flame Rating - UL HB **UL 94 Processing Information Extrusion Nominal Value Unit** Melt Temperature 350 to 360 °F Notes 1 Typical properties: these are not to be construed as specifications. 2 20 in/min

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